

TH series

Single needle, Extra heavy duty, Large oscillating shuttle hook, Long arm, Flat bed, Lockstitch machines



Variety



TH-6B

Drop feed, reverse stitch



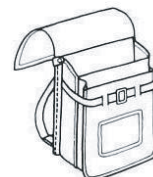
TH-8B

Compound feed and walking foot, reverse stitch

Applications

For sewing heavy weight materials such as canvas, vinyl, leather, synthetics and various coated, laminated and rubberized fabrics.

Suitable for sewing tents, sails, harnesses, safety belts, parachutes, balloons, industrial bags, book bindings, suitcases and other extra heavy weight materials.



Features

- Large oscillating shuttle hook.
- Extra long arm. [working space 15-3/4"(400 mm)]
- Reverse stitching.
- Built-in bobbin winder.
- Extra high presser lift for sewing extra heavy materials.
- Cylinder bed version available. (CH series)
- Roller presser foot [1-29/64"(37 mm) dia.] available. (TH-6B only)

Specifications (TH-)

Variety	6B		8B	
Number of needle	Single needle			
Max. sewing speed	800(s.p.m.)			
Max. stitch length	15/32" (12 mm)			
Clearance under presser foot	by knee	25/32" (20 mm)	63/64" (25 mm)	
	by hand	25/64" (10 mm)	25/64" (10 mm)	
Needle bar stroke	2" (51 mm)		2-13/64" (56 mm)	
Needle(standard)	DDx1 (#25) , 328 (#200)		DYx3 (#25) , 794 (#200)	
Thread	#5 (standard)			
Hook	Large oscillating shuttle hook			
Amount of lift of alternating presser foot			1/8"-15/64" standard 5/32" (3 - 6 mm) (standard 4 mm)	
Thread take up lever	Cam type			
Lubrication	Hand type			
Bed size	25-63/64"x 9-61/64" (660 x 253 mm)			
Working space	15-3/4"x 7" (400 x 180 mm)			
Motor	Clutch motor			
Net weight(Head only)	75Kg			

NOTE

- (1) Speed depends on threads, materials and type of operation
- (2) Specifications subject to change without notice



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